

3/9/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

4175



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-704-011
Job Sheet 174069



Part No: D412-704-011

Job Qty: 1 ea

Part Name: Co-Pilot'S Emergency Cargo Release



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 4/4/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV E SHEETS 21-22 IPP Rev:B 05.01.28 Hardware added to Step 3 KJ/RF IPP Rev:C IPP REV:E
12.05.10 per ECN 12-583 DD ver:EC

Ship Via:

10
9-89 CH6003 DAS
21
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	4/4/18	4/4/18	0.00	0.00	Start Up Stores/Pkg-2			DAS 21 9-89 MAR 29 2018
110	Packaging	1 pcs	4/4/18	4/4/18	0.00	0.00	Packaging1-4			APR 05 2018
120	QC	1 pcs	4/4/18	4/4/18	0.00	0.00	QC4			Smb
125	DC	1 pcs	4/4/18	4/4/18	0.00	0.00	DC			Smb
130	Packaging	1 pcs	4/4/18	4/4/18	0.00	0.00	Packaging3-2			Smb
140	QC21-FG	1 Ea	4/4/18	4/4/18	0.00	0.00	QC21			DAS 21 9-89 APR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3207-11	Bracket	1 Ea (1 ea)	90-Start up Operation	S043668
D3207-5	Bracket	1 Ea (1 ea)	90-Start up Operation	F162444
D3207-7	Packer	1 Ea (1 ea)	90-Start up Operation	F145457
D3208-1	Doubler	1 Ea (1 ea)	90-Start up Operation	F162729
D3208-11	Filler	1 Ea (1 ea)	90-Start up Operation	F162364
D3208-3	Pedal Mount Angle	1 Ea (1 ea)	90-Start up Operation	F162491
D3208-7	Filler	1 Ea (1 ea)	90-Start up Operation	F162515
D3208-9	Doubler	1 Ea (1 ea)	90-Start up Operation	S043669
D3214-1	Decal	1 Ea (1 ea)	90-Start up Operation	S043606
D412-704-041	Pedal Assembly	1 Ea (1 ea)	90-Start up Operation	S043615
D412-704-045	Cable Assembly	1 Ea (1 ea)	90-Start up Operation	F162558
MS21919-DG5	Clamp	4 Ea (4 ea)	90-Start up Operation	S043312



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Container No: S056911



Part: D412-704-011

Job No: 174069

Serial No/Batch: S056911

Revision: E

Inspector:

Date: 03/29/18

Gagnon, Michelle

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3207-11	1	21	0
	D3207-5	1	4	0
	D3207-7	1	36	0
	D3208-1	1	9	0
	D3208-11	1	7	0
	D3208-3	1	5	0
	D3208-7	1	8	0
	D3208-9	1	16	0
	D3214-1	1	10	0
	D412-704-041	1	1	0
	D412-704-045	1	3	0
	MS21919-DG5	4	44	0
Part Specifications				
Specifications could not be found.				

Plex 3/9/18 2:34 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002094	S056906	D3207-11	Bracket	S043668	ST024	1
002094	S056902	D3207-5	Bracket	F162444	ST024	1
002094	S056900	D3207-7	Packer	F145451	ST024	1
002094	S056897	D3208-1	Doubler	F162424	ST025	1
002094	S056896	D3208-11	Filler	F162364	ST026	1
002094	S056891	D3208-3	Pedal Mount Angle	F162491	ST025	1
002094	S056889	D3208-7	Filler	F163465	ST025	1
002094	S056886	D3208-9	Doubler	S043661	ST025	1
002094	S056883	D3214-1	Decal	S043606	ST026	1
002094	S056885	D412-704-045	Cable Assembly	S056885	ST123	1
002094	S056882	MS21919-DG5	Clamp	S043312	ST294	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/29/18 1:47 PM dart.quirion.sonia

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
X							D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214)
	X						D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
		X					D412-704-015	COPILOT'S EMERGENCY CARGO RELEASE KIT (412)
1	1		X				D412-704-041	PEDAL ASSEMBLY (205/210/212/214)
		1		X			D412-704-141	PEDAL ASSEMBLY (412)
	1				X		D205-704-043	CABLE ASSEMBLY (205)
1		1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
			1	1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
			1	1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
			1	1			D3205-3	BACK PLATE (OR ECM 999709-5)
			1	1			D3206-1	PEDAL ARM (OR ECM 999704-1)
		1					D3206-3	PEDAL ARM
	1						D3207-1	BRACKET
	1						D3207-3	BRACKET
1		1					D3207-5	BRACKET
1	1	1					D3207-7	PACKER
		1					D3207-9	BRACKET
1							D3207-11	BRACKET
1	1	1					D3208-1	DOUBLER (OR ECM 999709-1)
1	1	1					D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1						D3208-5	MOUNT ANGLE
1	1	1					D3208-7	FILLER (OR ECM 999709-3)
1		1					D3208-9	DOUBLER
1		1					D3208-11	FILLER
			1	1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1	1					D3214-1	PLACARD (OR ECM 999712-1)
					1		D3217-1	CABLE
						1	D3217-3	CABLE
					1	1	D3257-1	FITTING
					1	1	D3258-1	ANGLE BRACKET
		1					D4610-1	DOUBLER
		1					D4610-3	DOUBLER
			1	1			D4610-5	SHIM
		1					D4610-7	COVER
				1			D4611-1	BUSHING
		1					D4622-1	PLACARD
		1					D4622-3	PLACARD
			1	1	1	1	AN3-10A	BOLT
			1	1			AN315-4R	NUT
					1	1	AN3-5A	BOLT
			2	2			AN3-8A	BOLT
			1	1			AN4-10A	BOLT
			2				AN4-11A	BOLT
				2			AN4-12A	BOLT
			1				AN4-13A	BOLT
				1			MS20002-4	WASHER
				1			MS20004-24	BOLT

Change Record

PAGE 1 OF 1

Part Number: D412-704-011Description: CO-PILOT EMERGENCY CARGO RELEASE (212/412)[illegible]